

# Comparing Kinetic versus Endpoint Reading in Microbiology QC

This whitepaper supports strategic decision-making in microbiology QC, validation, and operations, guiding pharmaceutical manufacturing facilities toward practical, audit-ready digitization of EM. For GMP-regulated facilities, automated endpoint imaging offers the optimal balance of compliance, efficiency, and cost-effectiveness, making it the practical choice for digitizing and automating EM.

## Executive Summary

Environmental monitoring (EM) and bioburden testing are essential pillars of microbiological quality control in pharmaceutical manufacturing. While rapid microbiological methods offer valuable tools for early detection in high-risk contexts, baseline EM (particularly using settle and contact plates) continues to rely on validated, end-of-incubation results. Regulatory authorities such as the FDA and EMA emphasize method suitability, data integrity, and traceable decision-making over technological novelty. As such, endpoint reading remains the gold standard for routine GMP-compliant EM.

This whitepaper compares kinetic systems with automated endpoint plate reading approaches focusing on accuracy, compliance, cost-effectiveness and operational fit. Drawing on data from EMMA, Microtechnix's automated endpoint reader, the analysis highlights how endpoint imaging, enhanced with AI, automation, and digital traceability, provides a scalable and compliant solution for digitizing QC workflows without disrupting validated processes.

Key findings include:

- 1. Accuracy and compliance.** Regulatory authorities emphasize reliable endpoint detection of contamination, not continuous monitoring. EMMA's workflow removes subjectivity, enhances reproducibility, and ensures GMP compliance with full audit trails.
- 2. Operational efficiency.** Kinetic systems introduce significant infrastructure, training, and data management burdens. EMMA integrates seamlessly with existing incubators and SOPs, enabling rapid deployment with minimal validation overhead.
- 3. Cost-effectiveness.** Kinetic systems may require multiple high-cost units and additional cleanroom space, driving multi-million investments. EMMA supports high throughput with a single unit, minimizing both CAPEX and OPEX.
- 4. Strategic fit.** EMMA provides a low-impact pathway to digitalization, supporting compliance with 21 CFR Part 11 and EU GMP Annex 11 while positioning QC labs for future **paperless, audit-ready** operations.

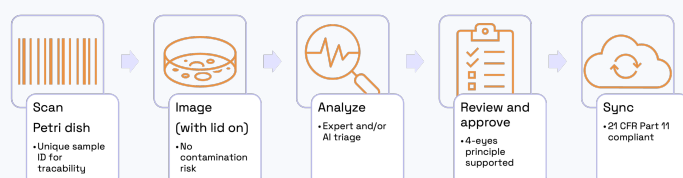


Figure 1: From sample to report. EMMA provides a fully digitized and compliant process, providing a scalable and compliant solution for digitizing =qc workflows without disrupting validated processes.

## Introduction

In pharmaceutical microbiology quality control (QC), environmental monitoring (EM) plays a pivotal role in safeguarding product sterility and ensuring regulatory compliance.

While often misconstrued as part of the contamination control strategy (CCS), EM serves a distinct and essential function: the detection (and not control) of contaminations. By systematically sampling air, surfaces, and personnel, EM provides data on microbial presence in the production environment. This data helps verify whether your CCS is functioning effectively: consistently low or absent microbial counts suggest the CCS is working. Unexpected excursions may indicate a breach in CCS, necessitating investigation and corrective action.

Traditionally, QC microbiologists have relied on endpoint reading to detect microbial contamination: culture plates are examined after a fixed incubation period, typically 5 to 7 days, and assessed for colony growth. This method offers a reliable and well-established approach that aligns with regulatory expectations and standard operating procedures. In recent years, kinetic-reading systems have emerged, enabling real-time or time-lapse monitoring of microbial growth. While these technologies offer scientific insights, they also introduce significantly higher costs, increased operational complexity, and may require changes to validated workflows.

## Rethinking innovation: why more data isn't always better in GMP

Endpoint reading, as performed by EMMA (Figure 1), involves capturing a high-resolution image of the Petri dish at the end of the incubation period (typically 5–7 days) to assess colony growth. EMMA then analyzes this image using vision AI to detect and count colony-forming units (CFUs). Unlike manual visual inspection, EMMA's automated process eliminates operator subjectivity and ensures standardized detection and enumeration, using optics and AI specifically optimized for Petri dishes.

Kinetic systems, by contrast, capture images continuously or at regular intervals throughout the incubation period. This enables the system to track colony growth dynamics over time, potentially identifying colonies earlier, hereby potentially reducing incubation times, and capturing more detailed temporal growth data. However, this level of temporal resolution is not required by regulatory authorities to demonstrate a state of control. In most GMP-regulated settings, the primary concern is whether microbial presence at the end of incubation exceeds action or alert limits. Additionally, kinetic systems come with a higher cost and increase complexity, as there is more data to manage, validate and interpret.

The central question becomes: Are kinetic systems worth the investment, given the regulatory, operational, and financial context of pharmaceutical QC?

This whitepaper presents a strategic comparison between kinetic and endpoint reading technologies, focusing on their impact on accuracy, operational efficiency, cost-effectiveness, and regulatory compliance. Microtechnix's EMMA is introduced as advanced automated endpoint reader designed to digitize and automate microbiological QC. Drawing on data from EMMA, we demonstrate how endpoint imaging provides a robust, GMP-aligned, and economically sustainable solution for modernizing and digitizing environmental monitoring.

This whitepaper is intended for decision-makers in microbiology QC, validation, and operations. It supports strategic decision-making around environmental monitoring approaches by providing a balanced evaluation of endpoint and kinetic reading technologies. The goal is to equip stakeholders with insights for selecting monitoring technologies that align with both regulatory demands and operational priorities.

Rather than disrupting established practices, EMMA builds on the well-validated method of endpoint reading, enhancing it with automation, digital traceability, and AI-driven consistency. For QC labs already relying on manual inspection, EMMA offers a way to digitize without disrupting the validated workflows. It brings standardization, reduced human subjectivity, and ensures full data integrity- making it a practical and scalable solution for GMP-compliant environmental monitoring.

EMMA meets all applicable data integrity and compliance requirements under 21 CFR Part 11 and EU GMP Annex 11, including secure time-stamped image files, complete audit trails, and role-based access control—making it fully suitable for use in GMP manufacturing environments.

### Want to learn more about EMMA?



Download the Brochure here



## Accuracy Considerations

### What is accuracy in microbiological QC and GMP

In microbiological QC, accuracy is about detecting colonies in a consistent and reproducible manner, and in alignment with validated methods. Regulatory authorities define accuracy in environmental monitoring as the reliable detection and enumeration of microbial colonies at the end of the incubation period, not during their growth.

Kinetic reading systems may offer earlier and more precise detection of fast-growing colonies and can provide detailed growth curves. This can be valuable in research or high-risk production environments where early intervention is critical. However, in the context of environmental monitoring under GMP, and especially in grade A/B cleanrooms, this level of detail is not required to demonstrate a state of control. In a GMP context, accuracy is defined by reliable detection and enumeration of colonies at the end of incubation, as per validated methods.

Manual endpoint reading, while widely used, is inherently subjective, and results can vary among operators. EMMA addresses these pain points by combining high-quality imaging with validated AI in order to standardize and digitize detection, triage and enumeration. Once validated, it ensures that negative plates are consistently identified, and only potential positive plates are flagged for review under the four-eyes principle. In addition, it provides automated, reliable colony pre-counts that require a confirmation by a human in the loop, ensuring consistent results and saving valuable operator time (Figure 2).

By removing human variability and providing a digital audit trail, EMMA enhances accuracy, repeatability and traceability of endpoint reading, thereby delivering the level of confidence required for GMP compliance. In practice, the marginal gains in temporal precision offered by kinetic systems do not necessarily translate into higher compliance value or product safety, particularly given the significantly higher costs and complexity.



Figure 2: Taking variables out of the analysis. Imaging and vision AI allow for reproducible analysis and enumeration.

### The Role of Accuracy in Grade A/B Environments

In Grade A and B cleanroom environments, the objective of microbiological QC is not to achieve precise enumeration of CFUs, but rather to ensure the reliable detection of any contamination, which is small in these environments. Regulatory guidance

from both the EU and US emphasizes that the presence or absence of microbial growth is the critical measure of a cleanroom's state of control, especially in aseptic processing zones. For example, EU GMP Annex 1 (2022) specifies that in Grade A environments, no growth is expected, and any CFU detection in Grade A or B areas should be considered significant.

This context reframes the role of accuracy: it is not about distinguishing whether a sample has 3 or 5 colonies, but about ensuring that any microbial growth is consistently and confidently detected.

While kinetic reading systems can offer highly detailed CFU growth curves and early enumeration advantages—especially in overgrowth or investigative scenarios—this level of granularity typically exceeds the regulatory and operational needs of routine monitoring in aseptic zones.

In summary, for Grade A and B environments, accurate detection at the endpoint is the regulatory priority. EMMA's approach aligns directly with this requirement, offering a compliant, reproducible, and traceable method for cleanroom monitoring.

### There is no right or wrong

The choice between kinetic and endpoint reading ultimately depends on the specific risk profile and operational priorities of your manufacturing environment. In theory, kinetic systems offer earlier detection and more granular insight into microbial growth patterns. This level of detail may be relevant in certain high-risk or investigational settings where early interventions could prevent costly contamination events.

However, in the context of GMP-compliant environmental monitoring, regulatory authorities emphasize validated, reliable detection of microbial contamination at the end of incubation, aligned with alert and action limits. For many pharmaceutical facilities, this means the incremental benefits of kinetic data do not outweigh the significantly higher investment costs, increased system complexity, and added validation burden associated with kinetic platforms.

By contrast, modern endpoint reading systems like EMMA deliver standardized, AI-driven colony detection and enumeration at the end of incubation—offering high reproducibility, traceability, and full compliance with data integrity requirements. They achieve this without compromising operational simplicity or budget efficiency. For companies seeking to modernize their environmental monitoring without overengineering their approach, automated endpoint imaging represents the most cost-effective, compliant, and scalable solution. It provides the accuracy and auditability needed for GMP use—while avoiding unnecessary complexity that doesn't translate into meaningful compliance or product safety gains.



## Operational CAPEX considerations

Kinetic environmental monitoring systems are constrained by their integrated incubation and imaging design. Each unit functions as a self-contained incubator with internal cameras that continuously track colony growth over time. While this enables time-lapse imaging, it introduces a major operational bottleneck: plate capacity is fixed, regardless of processing schedule. Most available systems on the market today are limited to between 300 and 700 plates per unit—and all plates must remain inside the system for the full incubation duration.

This leads to rapidly escalating capital expenditure. For example, a facility incubating plates for 5 days and processing just 60–140 plates per day will already require one full kinetic unit. For medium-sized sites processing 700 plates per day, the required incubation capacity reaches 3,500 concurrent plates, necessitating at least 5 to 7 separate units. Larger sites processing up to 2,000 plates daily would require 10 or more units, resulting in multi-million-euro investments in equipment alone. (see Annex I – business case)

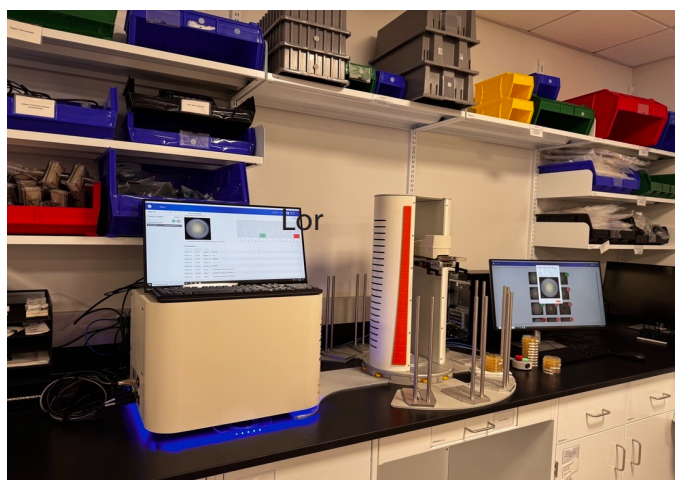


Figure 3: Picture of EMMA in a pharmaceutical QC lab.

In addition to hardware cost, each kinetic unit imposes significant infrastructure demands. These systems are large, generate heat, and often require installation within cleanroom or controlled environments, which increases the floor space burden. Given that classified space can cost €4,000–€10,000 per square meter to build and maintain, the spatial footprint becomes a critical cost factor. Furthermore, each unit increases the HVAC load, adding to both upfront system design costs and ongoing operational expenses due to increased airflow, particulate control, and thermal regulation.

Kinetic systems introduce significantly more operational complexity beyond infrastructure requirements. Their workflows typically involve multiple operator roles—such as incubator loading, system calibration, algorithm monitoring, and data

review, which must be closely coordinated across shifts and sites. Initial operator training can take several days per person, and operators must regularly refresh their skills to ensure continued proficiency, adding to the overall training and oversight burden. These demands increase not only staffing and training costs but also the risk of non-compliance in regulated QC environments.

In contrast, automated endpoint reading solutions like EMMA preserve existing GMP-compliant workflows and SOPs by decoupling incubation from imaging and analysis. Plates follow the standard incubation process in existing incubators, and are imaged and analyzed in high-throughput batches, without disrupting current procedures. A single EMMA unit can typically support an entire site's throughput, without requiring additional incubators or cleanroom expansion. Its intuitive interface allows QC operators to become fully trained in under an hour, which streamlines onboarding, reduces operator-dependent variability, and minimizes compliance risk.

The increased validation burden associated with kinetic systems—due to their multi-timepoint architecture, algorithm complexity, and unit redundancy—is addressed in the following section.

The validation burden associated with kinetic systems—driven by their continuous monitoring architecture, algorithm complexity, and built-in redundancies—is covered in more detail in the following section.

Table 1: comparison between manual and digital readings.

	Kinetic System	Endpoint System (EMMA)
<b>Initial Equipment Cost</b>	High (multiple units needed)	Low to Moderate (single unit can serve full site)
<b>Plate Throughput per Unit</b>	Low (200-300 plates per system)	High (batch processing post-incubation)
<b>Validation Effort</b>	Extensive	Low (link to Whitepaper)
<b>Floor Space</b>	Large	Small
<b>Data Management</b>	Heavy (time-lapse)	Light (single time-point)
<b>Training Complexity</b>	High (multi-system, multi-role)	Low (single focused workflow)



## Validation and compliance considerations

In regulated microbiology, the assessment of technologies is grounded not in its complexity or innovation, but in its ability to meet regulatory requirements. Authorities such as the FDA and EMA consistently emphasize the necessity for systems to be rigorously validated for their intended use, produce accurate and reliable data, and facilitate transparent and traceable decision-making processes. Neither agency explicitly requires nor explicitly favors kinetic (time-based) plate reading methods. Instead, the regulatory focus remains on microbiological methods that reliably detect contamination with particular emphasis on the confirmation of negative results with confidence.

### **Kinetic Systems in GMP environmental monitoring: More data, more complexity**

Kinetic systems operate by capturing multiple images throughout the incubation time to monitor the microbial colony appearance and growth dynamics. While the image processing methods behind these systems are relatively straightforward, applying these systems in a GMP setting introduces significant validation and compliance burdens. Each timepoint that contributes to result interpretation must be validated and justified. Regulatory inspectors may inquire why specific timepoints were selected for decision-making and how the system mitigates risks such as missing early or late microbial growth signals. Particular attention is warranted to ensure that slow-growing contaminants are reliably detected and not overlooked due to, for example, early timepoint selection.

Kinetic systems capture multiple images throughout incubation to track microbial colony appearance and growth dynamics. In principle, this allows earlier detection and more granular growth data. However, the compliance implications depend on how the system is used:

For early-release strategies (shortened incubation): validation requirements are substantial. The facility must generate comprehensive equivalence data demonstrating that reduced incubation reliably detects all relevant organisms across media and conditions. This is a site-specific burden and often impractical, since compendial standards explicitly mandate full incubation times.

For endpoint use (full incubation maintained): the validation burden is reduced but not eliminated. Because kinetic systems generate large volumes of intermediate data, users must demonstrate how this data is managed, which timepoints are used in decision-making, and how the system avoids overlooking slow-growing organisms. Inspectors may challenge why interim data are collected but not considered.

In both cases, kinetic systems create additional layers of complexity compared to endpoint imaging. While they deliver detailed temporal data, this granularity rarely translates into higher compliance

value or better contamination detection in routine GMP monitoring. Instead, the core regulatory requirement remains unchanged: ensuring reliable detection of contamination, and especially confirming that reported negatives are truly negative.

### **Validation Made Simple**

EMMA offers a seamless transition from traditional manual inspection to digital endpoint reading. It comes with pre-approved validation protocols and supports easy integration with existing workflows. By maintaining compatibility with legacy incubators and SOPs, EMMA reduces the need for revalidation, ensuring a fast and low-risk digitalization path for your lab.

Discover our validation protocol:



### **Why early-release claims in environmental monitoring often fall short of practical and regulatory feasibility**

Kinetic monitoring systems may promise earlier detection of colony growth in EM, but regulatory standards firmly mandate full incubation for reliable detection, especially of slow-growing microorganisms. For instance, USP <1116> stipulates that plates must be incubated typically between 20 – 35 °C for at least 72 hours, and extended incubation is explicitly required when slow-growing contaminants are suspected. Similarly, the FDA's Pharmaceutical Microbiology Manual mandates incubation of fungal media at 20 – 25 °C for 5–7 days, with even longer incubation (up to 14 days) for stressed or slow-growing organisms.

Moreover, EM often targets organisms like molds, certain *Corynebacterium* species, and human-associated Gram-positive cocci, all capable of slow or subtle growth patterns. These organisms may remain undetectable during accelerated or truncated incubation periods, creating a significant risk of false negatives.

To justify any reduction in incubation duration, a facility would need to generate rigorous validation data demonstrating equivalence to full-duration incubation across all relevant organisms, media types, and environmental conditions—effectively a site- and method-specific validation package. Without such evidence, any shortened protocol would conflict with compendial expectations and invite regulatory scrutiny. Anecdotal insights from professional symposia and industry forums reinforce



this: many labs using kinetic systems still incubate plates for the full 5–7 days and rely solely on the endpoint result for official QC release, while using earlier readings only for internal trending or investigative purposes.

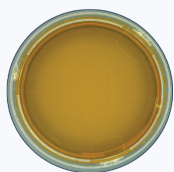
### Endpoint Imaging with EMMA: Focused on What Matters

EMMA adopts a simpler and targeted approach. It captures a single high-resolution image at the end of the incubation, mirroring traditional microbiological practices. This aligns directly with regulatory expectations and simplifies compliance. EMMA is designed and validated around a critical quality attribute: the ability to detect negative plates with very high accuracy and avoid false negatives. This focus is supported by a dedicated whitepaper outlining how EMMA's performance is statistically demonstrated, ensuring confidence in the reported negative results.

#### Redefining imaging standards

EMMA features a patent-pending optical system that ensures 100% imaging of the Petri dish surface, including lateral walls, without removing the lid. This innovation eliminates contamination risks while delivering clear, reproducible images for AI-assisted or manual analysis.

#### CONVENTIONAL IMAGING



Petri dish partially imaged

#### EMMA IMAGING



Petri dish fully imaged including lateral walls

## Strategic Fit for Digitization in Microbiology QC

QC microbiology laboratories face increasing regulatory and operational demands to modernize, particularly in the areas of data integrity, traceability, and audit readiness and driven by the need to eliminate manual errors. However, digitalization efforts must be carefully implemented to avoid disrupting validated processes, and to meet regulatory compliance. EMMA provides a low-impact digital integration solution by maintaining

Using a robust, locked AI-based detection algorithm validated by Microtechnix, EMMA delivers repeatable outcomes and minimizes variability. As a commercial off-the-shelf (COTS) solution, EMMA is a standard, non-configurable product, making it straightforward to integrate. For customers, this means validation is limited to basic installation and functional checks within their own process. EMMA falls under GAMP 3, which supports a lean validation approach focused only on intended use. The underlying software (ACDE 2.0) has been developed and verified by Microtechnix according to GAMP 5 lifecycle principles, with full documentation available. This approach minimizes time and cost for the customer, while ensuring results are consistent, reproducible, and inspection-ready.

### EMMA's data Integrity and Audit Readiness

EMMA meets applicable 21 CFR Part 11 and EU GMP Annex 11 expectations. The system supports secure login (Active Directory), user-level access controls, non-editable audit trails, and reliable storage of original image and result data. Although native electronic signatures are not embedded, it provides full user attribution and can be embedded in compliant review processes. These configurations have been successfully reviewed and accepted by leading pharmaceutical manufacturers and health authorities during site audits.

### Confidence through simplicity

In GMP microbiology, the primary regulatory expectation is straightforward: when a plate is reported as negative, it must truly be negative. EMMA is designed around this principle. Its endpoint reading approach as an add-on to your existing workflow, simplified validation, and strong data integrity support make it a practical and inspection-ready solution. In contrast, while kinetic systems offer greater data granularity, they often require more extensive validation and introduce operational and compliance questions that do not directly contribute to the critical quality goal. EMMA delivers compliance, with less complexity and more confidence.

compatibility with legacy incubators, standard operating procedures (SOPs), and validated incubation protocols. The system preserves existing parameters—such as incubation times, media types, and colony reading definitions—thereby eliminating the need for test redefinition or site-specific revalidation. This enables rapid, scalable implementation across multiple sites with minimal regulatory burden.



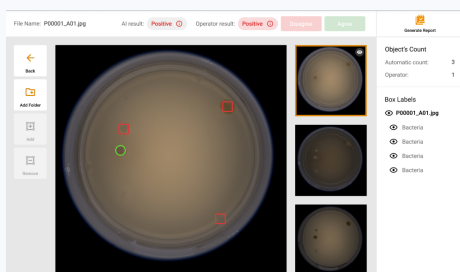
Microtechnix supports this transition with pre-approved validation protocols, user training, and support for installation qualification (IQ), operational qualification (OQ), and data integrity gap assessments. This approach mitigates implementation risks while delivering immediate benefits, including enhanced traceability, reduced

analyst subjectivity, and alignment with 21 CFR Part 11 and ALCOA+ principles. This foundation enables future expansion into broader digital microbiology initiatives. EMMA serves as more than a digital tool, it functions as a compliance-ready platform, designed to support laboratories in their transition toward a fully paperless, inspection-ready environment.

## Conclusion

In microbiological quality control, the goal is not to collect more data, but to ensure the right data is captured, validated, and inspection ready. While kinetic systems offer frequent imaging and time-course data, this level of granularity does not directly serve the compliance priorities of routine GMP workflows. As part of a robust Contamination Control Strategy, rapid microbiological methods can and should be used for early detection, high-sensitivity applications, or high-risk interventions, particularly where real-time alerts are needed. However, for baseline environmental monitoring using settle and contact plates, regulatory authorities continue to expect validated end-of-incubation results, aligned with alert and action limits. Here, endpoint reading remains the gold standard.

EMMA enhances this gold standard with automation, digital traceability, and a validated approach to detecting negative plates with high accuracy. It transforms manual visual inspection into a scalable, compliant digital workflow, supporting data integrity, audit-readiness, and operational efficiency without requiring changes to existing incubation methods, SOPs, or test definitions. For QC teams seeking to modernize environmental monitoring while maintaining alignment with regulatory expectations, EMMA provides a low-risk, high-value solution: a platform designed to meet today's GMP standards while enabling tomorrow's digital microbiology strategies.



### Ready to modernize your microbiology lab?

Contact Microtechnix today to explore how EMMA can seamlessly integrate into your GMP environment and accelerate your path to audit-ready digitalization.

[www.microtechnix.com](http://www.microtechnix.com)

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